


# TRM SR-ACC-SUBEND

## End Seal Kit Instructions: TRM SR-ACC-SUBEND

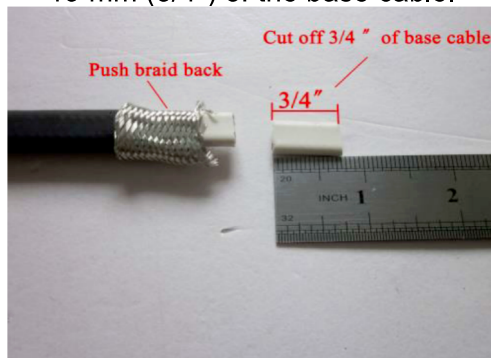
Kit Contents		
Item	Qty.	Description
<b>A</b>	1	Heat shrink tube 125mm long x 19mm dia. (5" long x 3/4" dia.)
<b>B</b>	1	Woven braid sleeve 100mm long x 13mm dia. (4" long x 1/2" dia.)
<b>C</b>	1	Heat shrink cap 12.5mm dia. (1/2" dia.)
<b>D</b>	1	Mastic strips 15mm wide. (5/8" wide.)
<b>E</b>	1	Heat shrink tube 180mm long x 19mm dia. (7" long x 3/4" dia.)

A photograph showing five components of the kit labeled A through E. A: A long, dark grey heat shrink tube. B: A woven metal braid sleeve. C: A small, dark grey heat shrink cap. D: A small, dark grey mastic strip. E: A long, dark grey heat shrink tube.

1. Score the outer jacket 50 mm (2") from the end of the cable. Remove the jacket to expose the braid.



2. Push the braid back, and cut off the end 19 mm (3/4") of the base cable.



3. Slide the heat shrink cap over the end of the cable. Apply heat evenly until it shrinks around the cable.

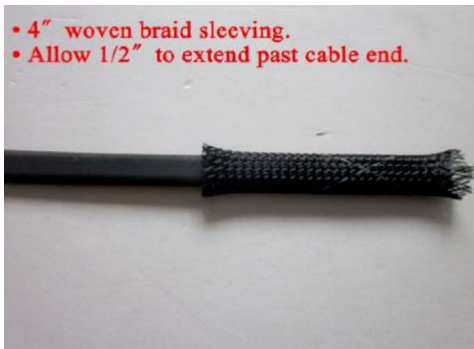


4. Pull the braid over the sealed end cap and twist the braid ends together.

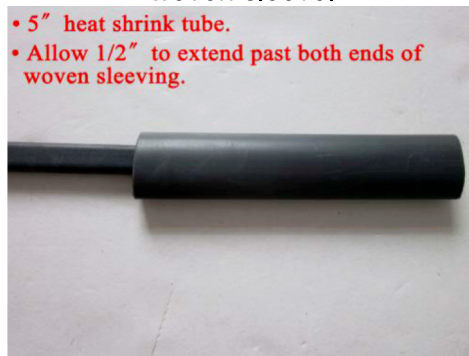


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5. Slide the 100 mm (4") woven braid sleeve over the end of the cable, allowing at least 3 mm (1/2") to extend past the end of the cable.



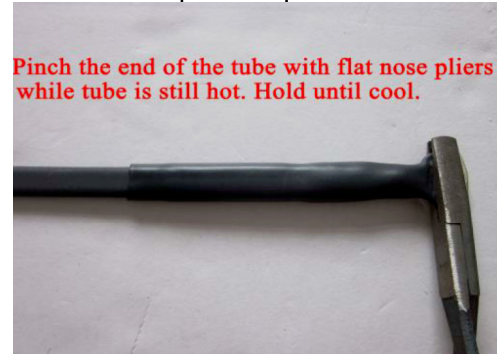
6. Slide the 125 mm (5") heat shrink tube over the woven braid sleeve, allowing 13mm (1/2") to extend past the each end of the woven sleeve.



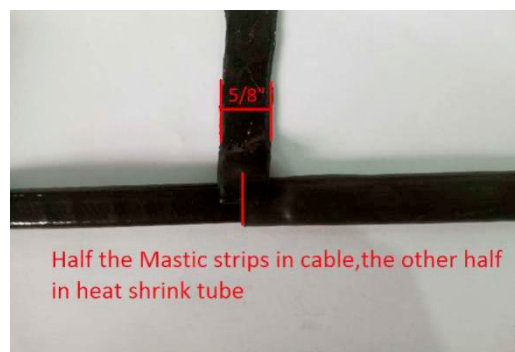
7. Apply heat evenly to the heat shrink tube until it shrinks around the cable.



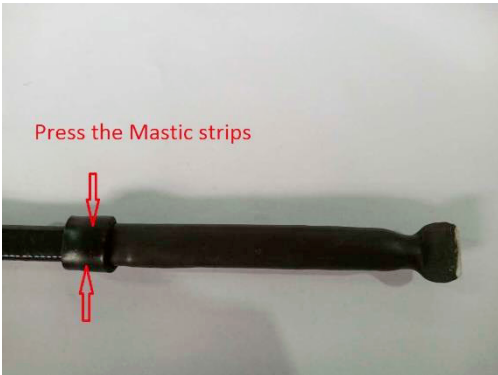
8. While the shrink tubing is still hot, gently squeeze the end of the shrink tube with pliers and hold until cool. The end must remain visibly sealed when the pliers are removed. If the tube does not remain sealed, then repeat steps 7 and 8.



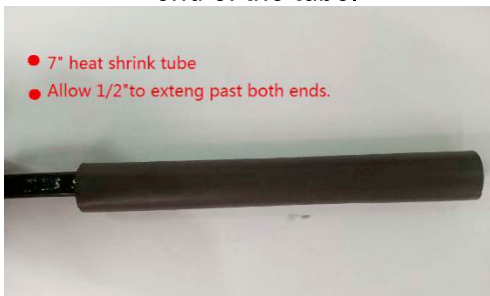
9. Wrap the Mastic strips (5/8" wide) evenly around the junction of the tube and cable, half on the tube and half on the cable. And press the Mastic strips to the cable.



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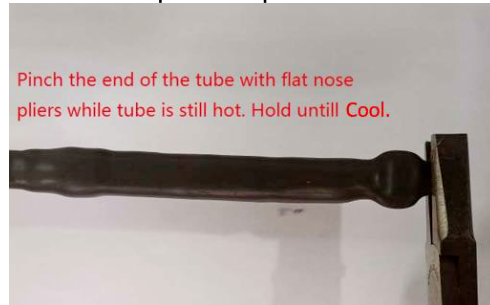
**10.** Slide the 180 mm (7") heat shrink tube over, allowing 13 mm (1/2") to extend past each end of the tube.



**11.** Apply heat evenly to the heat shrink tube until it shrinks around the cable.



**12.** While the shrink tubing is still hot, gently squeeze the end of the shrink tube with pliers and hold until cool. The end must remain visibly sealed when the pliers are removed. If the tube does not remain sealed, then repeat steps 11 and 12.



## APPROVALS

